
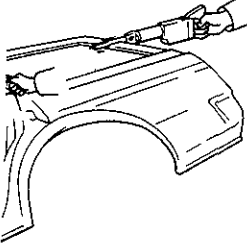
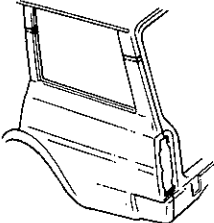

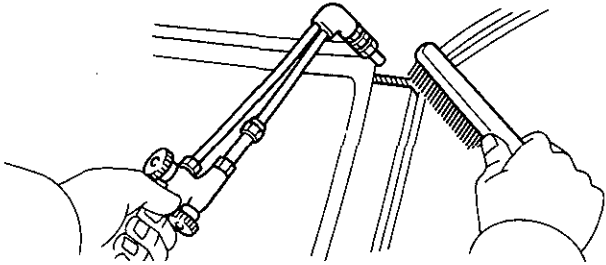

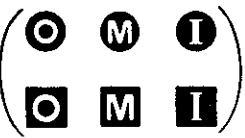
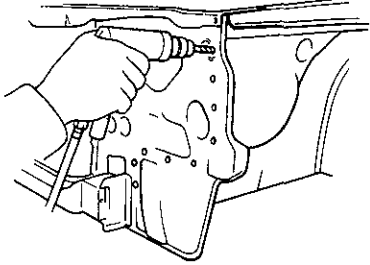
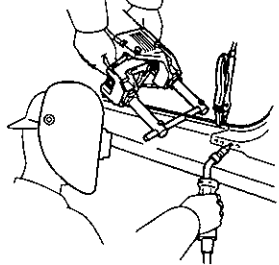

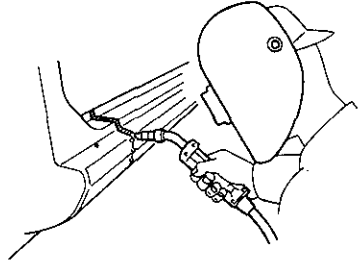

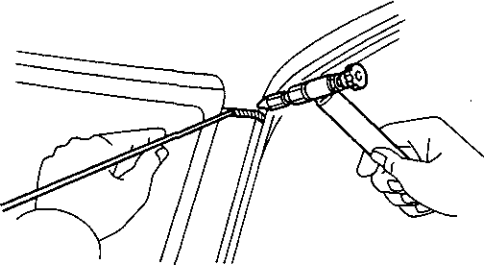

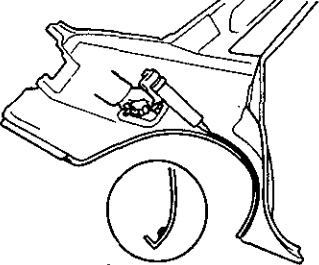


## SYMBOLS

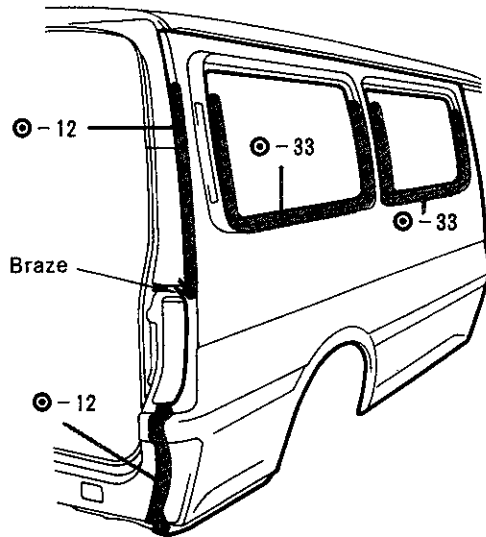
The following symbols are used in the Welding Diagrams in Section RE of this manual to indicate cutting areas and the types of weld required.


| SYMBOLS                                                                                                                                                                  | MEANING                                                                 | ILLUSTRATION                                                                                                                                                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                         | SAW CUT OR<br>ROUGH CUT                                                 |     |
|                                                                                         | REMOVE BRAZE                                                            |                                                                                        |
| <br> | WELD POINTS<br><br>STOP WELD OR<br>MIG PLUG WELD<br><br>(See page IN-5) |   |
|                                                                                       | CONTINUOUS MIG<br>WELD (BUTT WELD)                                      |                                                                                      |
|                                                                                       | BRAZE                                                                   |                                                                                      |
|                                                                                       | BODY SEALER                                                             |                                                                                      |

# Illustration of Weld Point Symbols

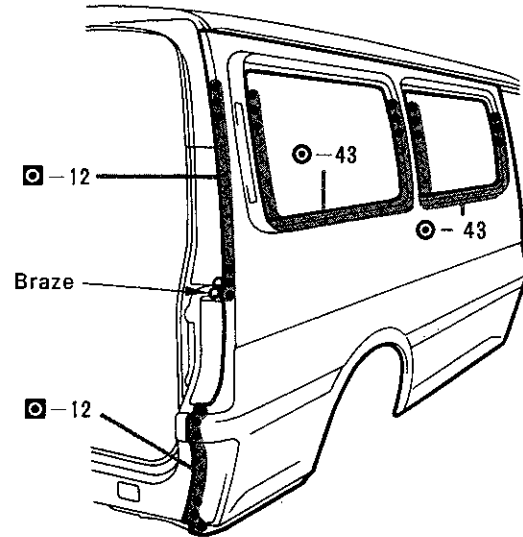
## EXAMPLE:


### REMOVAL




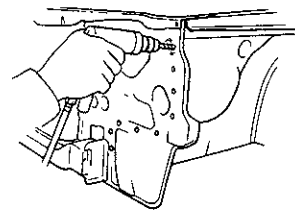



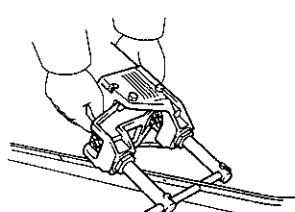

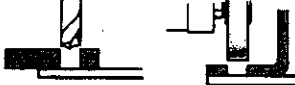



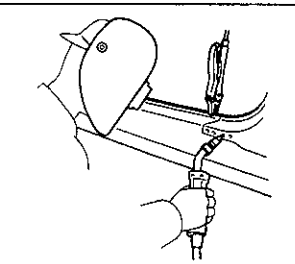





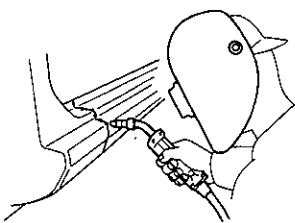


 - 12  
 Weld points  
 Remove weld point and panel position

### INSTALLATION



 - 12  
 Weld points  
 Weld method and panel position

| SYMBOL                                                                                                                                                                                                                                                            | MEANING            | ILLUSTRATION                                                                        | SYMBOL                                                                                                                                                                                                                                                            | MEANING                    | ILLUSTRATION                                                                          |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------------------------------------------------------------------------------------|
| <br><br> | Remove Weld Points |  | <br><br> | Spot Weld                  |  |
|                                                                                                                                                                                | (Outside)          |  | <br><br> | MIG Plug Weld              |  |
|                                                                                                                                                                                | (Middle)           |  |                                                                                                                                                                                                                                                                   |                            |                                                                                       |
|                                                                                                                                                                                | (Inside)           |  |                                                                                                                                                                                | Spot MIG Weld or Tack Weld |  |
| <b>HINT:</b> Panel position symbols are as seen from the working posture.                                                                                                                                                                                         |                    |                                                                                     |                                                                                                                                                                                                                                                                   |                            |                                                                                       |